



CONSOLIDATED SEWING MACHINE CORP.

└ INDUSTRIAL SEWING & CUTTING EQUIPMENT

# MODEL 205RB

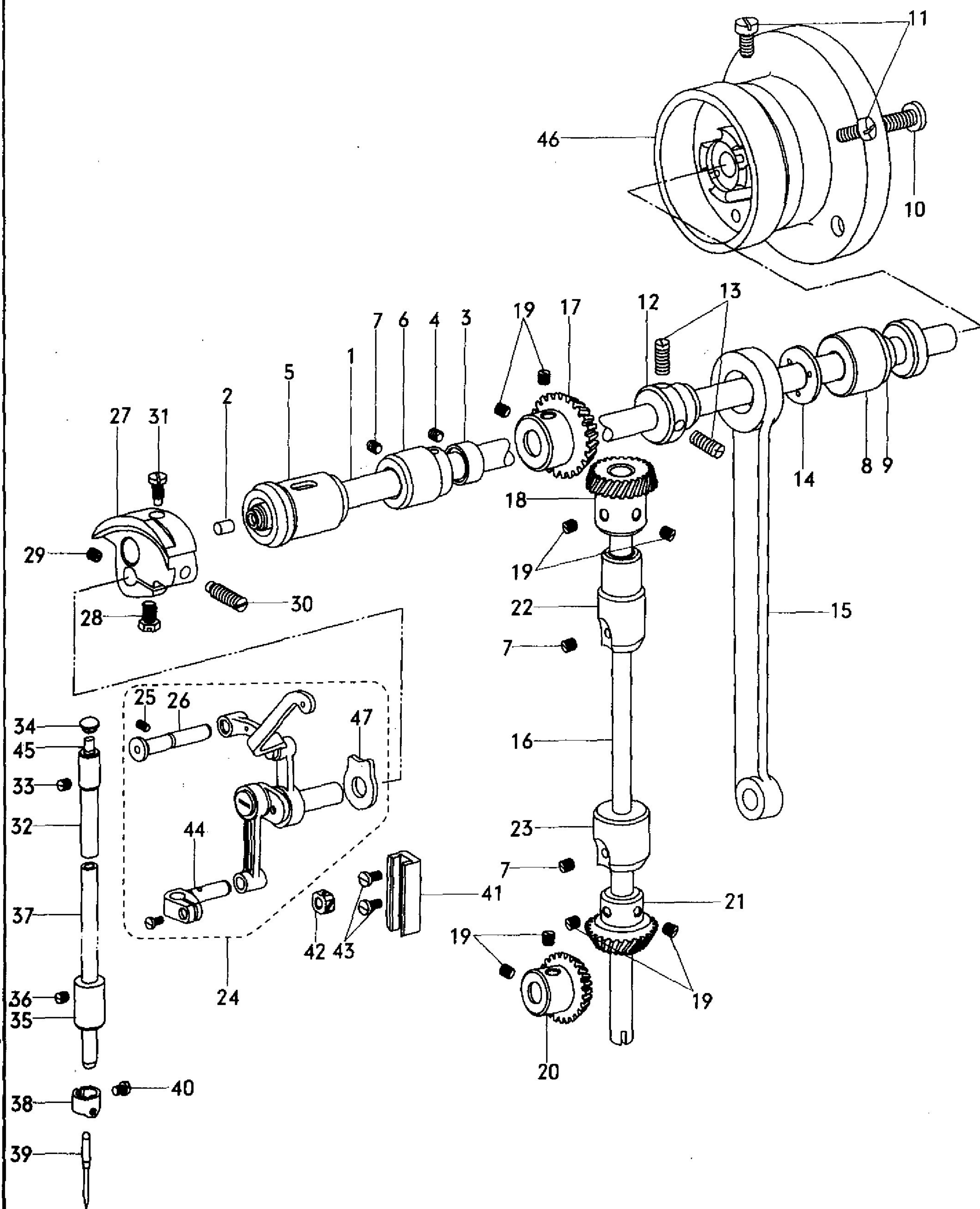
## PARTS LIST



# 1: Machine Arm and Bed

| No. | Part number             | Name                             | Qt. | Remark                                  |
|-----|-------------------------|----------------------------------|-----|-----------------------------------------|
| 1   | 7WF4-002(11WF4-004)     | Arm                              | 1   | Part number shown in parentheses is for |
| 2   | 7WF4-001                | Bed                              | 1   |                                         |
| 3   | 7WF4-005                | Holder                           | 1   |                                         |
| 4   | 1WF3-025                | Screw                            | 2   | GB827-86 2.5×5                          |
| 5   | 7WF4-003                | Face plate                       | 1   |                                         |
| 6   | 7KT4-010                | Rear cover(small)                | 1   |                                         |
| 7   | 22T1-003C <sub>3</sub>  | Rubber Plug(Φ19)                 | 1   |                                         |
| 8   | 22T1-003C <sub>4</sub>  | Rubber plug(Φ11.8)               | 4   |                                         |
| 9   | 22T1-003C <sub>5</sub>  | Thread finger                    | 1   |                                         |
| 10  | 22T1-003C <sub>6</sub>  | Screw                            | 3   |                                         |
| 11  | 7WF4-004                | Screw                            | 3   |                                         |
| 12  | 14WF4-005               | Oil screen complete              | 1   |                                         |
| 13  | 36T2-004                | Three-eye finger                 | 1   |                                         |
| 14  | 36T2-005                | Screw                            | 1   |                                         |
| 15  | 36T2-006D               | Thread tension complete          | 1   |                                         |
| 16  | 36T2-006D <sub>1</sub>  | Thread pass-by plate             | 1   |                                         |
| 17  | 36T2-006D <sub>2</sub>  | Screw                            | 1   |                                         |
| 18  | 22T1-009E <sub>3</sub>  | Tension disc                     | 2   |                                         |
| 19  | 36T2-006D <sub>3</sub>  | Spring                           | 1   |                                         |
| 20  | 36T2-006D <sub>4</sub>  | Nut                              | 1   |                                         |
| 21  | 22T1-011                | Set screw                        | 1   |                                         |
| 22  | 22T1-012F               | Thread tension complete          | 1   |                                         |
| 23  | 22T1-012F <sub>1</sub>  | Screw                            | 1   |                                         |
| 24  | 22T1-012F <sub>2</sub>  | Nut                              | 1   |                                         |
| 25  | 33T4-008C <sub>1</sub>  | Spring                           | 1   |                                         |
| 26  | 22T1-012F <sub>4</sub>  | Thread tension complete          | 1   |                                         |
| 27  | 22T1-012F <sub>5</sub>  | Thread tension disc              | 2   |                                         |
| 28  | 22T1-012F <sub>6</sub>  | Thread take-up spring            | 1   |                                         |
| 29  | 22T1-012F <sub>7</sub>  | Thread tension adjusting bracket | 1   |                                         |
| 30  | 22T1-012F <sub>8</sub>  | Screw                            | 1   |                                         |
| 31  | 22T1-012F <sub>9</sub>  | Thread releasing pin             | 1   |                                         |
| 32  | 22T1-012F <sub>10</sub> | Stopping plate                   | 1   |                                         |
| 33  | 22T1-012F <sub>11</sub> | O-type ring                      | 1   |                                         |
| 34  | 22T1-013                | Set screw                        | 1   |                                         |
| 35  | 22T1-014                | Thread finger                    | 1   |                                         |
| 36  | 22T1-015                | Rubber plug(Φ8.8)                | 2   |                                         |
| 37  | 22T1-016                | Rubber plug(Φ27)                 | 1   |                                         |
| 38  | 22T1-017                | Rubber plug(Φ5.7)                | 1   |                                         |
| 39  | 33T4-007                | Thread take-up lever guard.      | 1   |                                         |
| 40  | 7WF5-017                | Screw                            | 1   |                                         |
| 41  | 33T4-012(11WF4-003)     | Throat plate                     | 1   |                                         |
| 42  | 22T1-020                | Screw                            | 2   |                                         |
| 43  | 7WF4-006                | Sliding plate                    | 1   |                                         |
| 44  | 22T1-013F <sub>2</sub>  | Spring                           | 1   |                                         |
| 45  | 22T1-013F <sub>3</sub>  | Screw                            | 2   |                                         |
| 46  | 7WF4-015                | Lower thread finger              | 1   |                                         |
| 47  | 7WF4-013                | Bed leg                          | 4   |                                         |
| 48  |                         | Washer                           | 4   |                                         |
| 49  | 7WF4-007                | Rear cover                       | 1   | Washer GB93-87                          |
| 50  | 7WF4-008                | Seal gasket                      | 1   |                                         |
| 51  | 22T1-006                | Screw                            | 10  |                                         |
| 52  | 22T1-007                | Washer                           | 10  |                                         |
| 53  | 7WF4-011                | Oil retaining plate              | 1   |                                         |
| 54  | 22T4-004                | Screw                            | 1   |                                         |
| 55  | 7WF4-012(11WF4-001)     | Trade mark plate                 | 1   | Part number shown in parentheses is for |
| 56  |                         | Rivet                            | 2   |                                         |

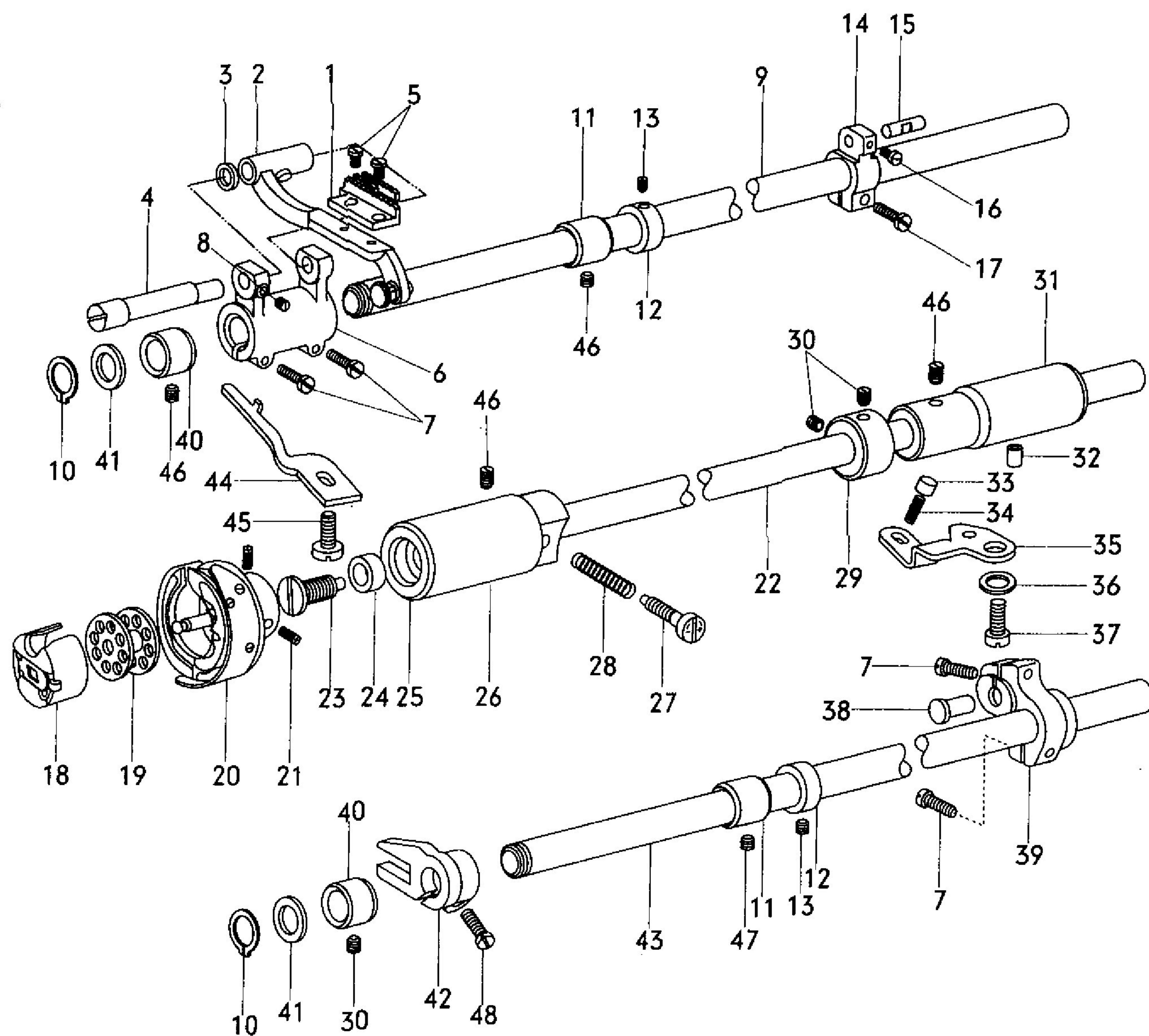
## 2: Arm Shaft and Vertical Shaft Needle bar Thread Take-up



## 2: Arm Shaft and Vertical Shaft Needle bar Thread Take-up

| No. | Part number                | Name                                   | Qt. | Remark                       |
|-----|----------------------------|----------------------------------------|-----|------------------------------|
| 1   | 4WF1-001A                  | Arm shaft                              | 1   |                              |
| 2   | 22T3-001A                  | Rubber plug                            | 2   |                              |
| 3   | 22T3-002B <sub>1</sub>     | Collar                                 | 1   |                              |
| 4   | 22T3-002B <sub>2</sub>     | Screw                                  | 2   |                              |
| 5   | 33T1-007D <sub>1</sub>     | Front bushing                          | 1   |                              |
| 6   | 4WF1-002                   | Middle bushing                         | 1   |                              |
| 7   | J0.0.40                    | Screw                                  | 3   |                              |
| 8   | 22T3-005                   | Rear bushing                           | 1   |                              |
| 9   | 22T3-006F                  | Oil seal complete                      | 1   |                              |
| 10  | 22T3-008                   | Screw                                  | 1   |                              |
| 11  | 22T3-007C <sub>2</sub>     | Screw                                  | 2   |                              |
| 12  | 36T3-003D <sub>1</sub>     | Feed dog lift cam                      | 1   |                              |
| 13  | 36T3-003D <sub>2</sub>     | Screw                                  | 3   |                              |
| 14  | 36T3-004                   | Seperating piece for cam               | 1   |                              |
| 15  | 22T3-009D <sub>1</sub> C   | Link                                   | 1   |                              |
| 16  | 15WF1-001                  | Vertical shaft                         | 1   |                              |
| 17  | 22T3-010E <sub>2a1-2</sub> | Bevel gear                             | 1   |                              |
| 18  | 22T3-010E <sub>2a2-2</sub> | Vertical shaft bevel gear(upper)       | 1   |                              |
| 19  | 22T2-005B <sub>1</sub>     | Screw                                  | 8   |                              |
| 20  | 22T3-010E <sub>2b2-2</sub> | Rock shaft bevel gear                  | 1   |                              |
| 21  | 22T3-010E <sub>2b2-2</sub> | Vertical shaft bevel gear(lower)       | 1   |                              |
| 22  | 4WF1-003A                  | Vertical shaft bushing(upper) complete | 1   |                              |
| 23  | 33T1-023P                  | Vertical shaft bushing(lower) complete | 1   |                              |
| 24  | 33T1-023A                  | Thread take-up lever complete          | 1   |                              |
| 25  | J0.0.40                    | Screw                                  | 1   |                              |
| 26  | 33T1-002                   | Hinge pin                              | 1   |                              |
| 27  | 33T1-006C <sub>1</sub>     | Needle bar crank                       | 1   |                              |
| 28  | 33T1-006C <sub>3</sub>     | Screw                                  | 1   |                              |
| 29  | 22T2-005B <sub>1</sub>     | Set screw                              | 1   |                              |
| 30  | 33T1-006C <sub>2</sub>     | Screw                                  | 1   |                              |
| 31  | 61-04-01/B <sub>2</sub>    | Set screw                              | 1   |                              |
| 32  | 22T2-008                   | Needle bar upper bushing               | 1   |                              |
| 33  | J0.0.35                    | Screw                                  | 1   |                              |
| 34  | 22T2-011                   | Rubble plug (Φ8.8)                     | 1   |                              |
| 35  | 34T1-001                   | Needle bar lower bushing               | 1   |                              |
| 36  | 22T2-013                   | Screw                                  | 1   |                              |
| 37  | 33T1-017                   | Needle bar                             | 1   |                              |
| 38  | 22T2-015                   | Thread finger                          | 1   |                              |
| 39  |                            | Needle                                 | 1   | DPX17 23' (25'for 20' 20' X) |
| 40  | 22T2-017                   | Screw                                  | 1   |                              |
| 41  | 33T1-012                   | Rail                                   | 1   |                              |
| 42  | 33T1-013                   | Sliding block                          | 1   |                              |
| 43  | 22T2-019                   | Screw                                  | 2   |                              |
| 44  | 22T2-001A <sub>2</sub>     | Needle bar adaptor                     | 1   |                              |
| 45  |                            | Felt                                   | 1   |                              |
| 46  | 7WF1-001                   | Balance wheel                          | 1   |                              |
| 47  | 33T1-005                   | Washer                                 | 1   |                              |

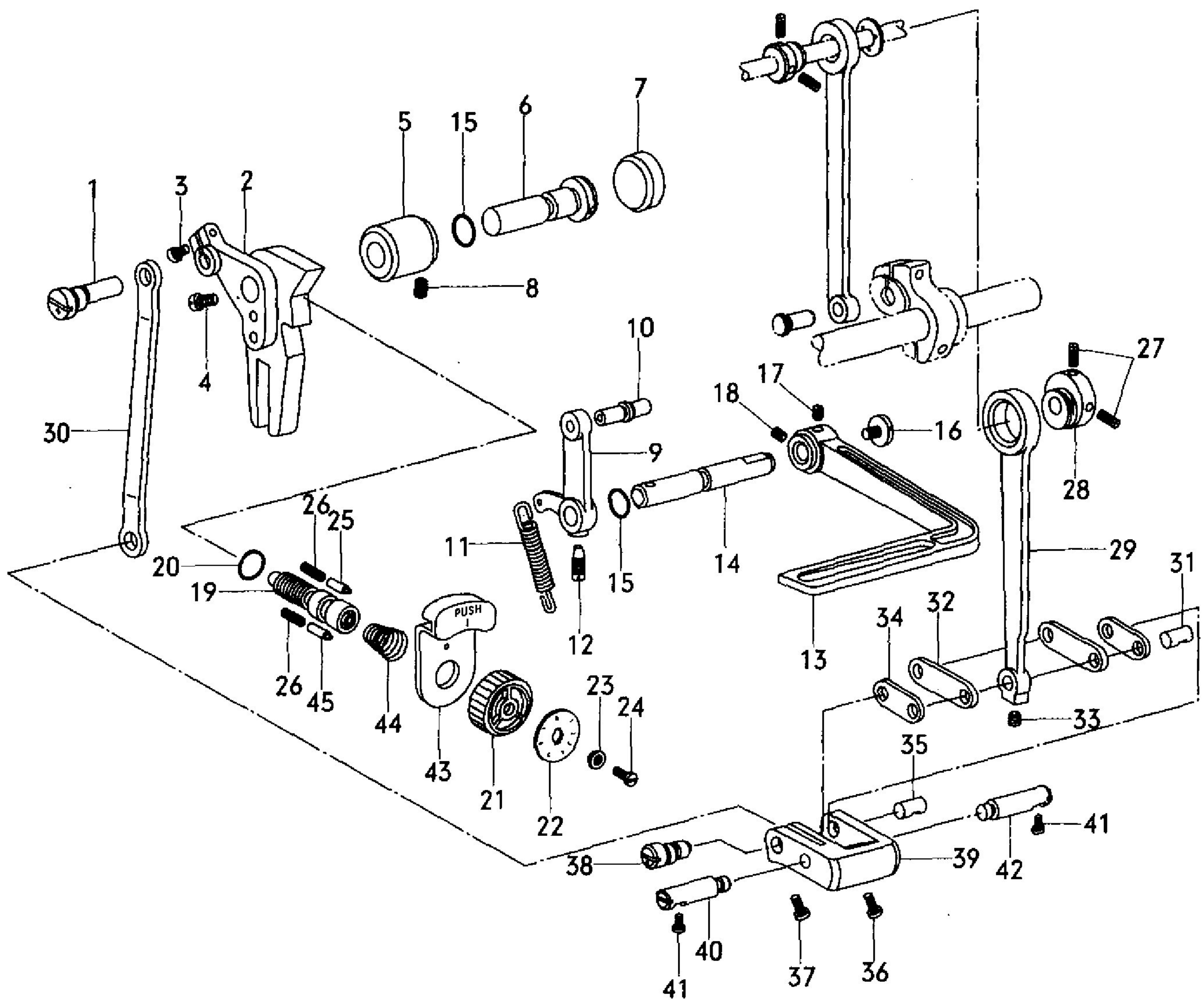
### 3: Feed Dog Lift And Feed And Thread Looping



### 3: Feed Dog Lift And Feed And Thread Looping

| No. | Part number              | Name                         | Qt. | Remark                                    |
|-----|--------------------------|------------------------------|-----|-------------------------------------------|
| 1   | 20T3-007(4WF2-001)       | Feed dog                     | 1   | Part number shown in parentheses is for ( |
| 2   | 36T4-001A <sub>1</sub>   | Feed dog support complet     | 1   |                                           |
| 3   | 51T5-001A <sub>1</sub>   | Washer                       | 1   |                                           |
| 4   | 36T4-001A <sub>2</sub>   | Eccentric shaft              | 1   |                                           |
| 5   | J0.0.51                  | Screw                        | 2   |                                           |
| 6   | 4WF2-002                 | Feed dog support crank       | 1   |                                           |
| 7   | J0.0.71                  | Screw                        | 4   |                                           |
| 8   | 22T2-019                 | Screw                        | 1   |                                           |
| 9   | 7WF-004                  | Feed shaft                   | 1   |                                           |
| 10  |                          | Stop ring                    | 2   |                                           |
| 11  | 7WF2-003                 | Feed shaft middle bushing    | 2   | Retainer ring 15 GB894-76                 |
| 12  | 22T6-005B <sub>1</sub>   | Collar                       | 2   |                                           |
| 13  | 22T3-002B <sub>2</sub>   | Screw                        | 4   |                                           |
| 14  | 4WF2-006                 | Feed shaft rear crank        | 1   |                                           |
| 15  | 36T4-004H <sub>01</sub>  | Link pin                     | 1   |                                           |
| 16  | 36T5-008E <sub>5</sub>   | Screw                        | 1   |                                           |
| 17  | 22T6-008D <sub>3</sub>   | Tension screw                | 1   |                                           |
| 18  | 33T1-028R                | Bobbin case complete         | 1   |                                           |
| 19  | 33T1-027                 | Bobbin                       | 1   |                                           |
| 20  | 33T1-018J(11WF4-005)     | Hook complete                | 1   | Part number shown in parentheses is for ( |
| 21  | 33T1-018J <sub>3</sub>   | Hook screw                   | 3   |                                           |
| 22  | 36T4-008D <sub>1</sub>   | Rock shaft                   | 1   |                                           |
| 23  |                          | Screw                        | 1   |                                           |
| 24  |                          | Plug                         | 1   |                                           |
| 25  | 22T4-003                 | Oil seal                     | 1   |                                           |
| 26  | 4WF1-005                 | Front bushing                | 1   |                                           |
| 27  | 22T4-005                 | Screw                        | 1   |                                           |
| 28  | 22T4-006                 | Spring                       | 1   |                                           |
| 29  | 22T4-002B1               | Collar                       | 1   |                                           |
| 30  | J0.0.35                  | Screw                        | 3   | Retainer ring 6 GB894-76                  |
| 31  | 4WF1-004                 | Rear bushing                 | 1   |                                           |
| 32  | 22T4-007C <sub>2</sub>   | Oil tube                     | 1   |                                           |
| 33  | 36T4-015                 | Plunge                       | 1   |                                           |
| 34  | 36T4-016                 | Spring                       | 1   |                                           |
| 35  | 22T4-010                 | Stopper                      | 1   |                                           |
| 36  |                          | Washer                       | 1   |                                           |
| 37  | 22T8-009                 | Screw                        | 1   |                                           |
| 38  | 22T6-007                 | Hinge pin                    | 1   |                                           |
| 39  | 4WF2-003                 | Feed dog lift rear crank     | 1   |                                           |
| 40  | 7WF2-002                 | Feed shaft front bushing     | 2   |                                           |
| 41  | 51T5-013                 | Washer                       | 2   |                                           |
| 42  | 36T4-018H <sub>101</sub> | Feed dog lift fork           | 1   |                                           |
| 43  | 7WF2-001                 | Shaft for feed dog lift fork | 1   |                                           |
| 44  | 33T1-029                 | Hook set bracket             | 1   |                                           |
| 45  | 22T4-015                 | Screw                        | 1   |                                           |
| 46  | 22T1-013                 | Screw                        | 4   |                                           |
| 47  | J0.0.40                  | Screw                        | 1   |                                           |
| 48  | 22T6-008D <sub>4</sub>   | Screw                        | 1   |                                           |

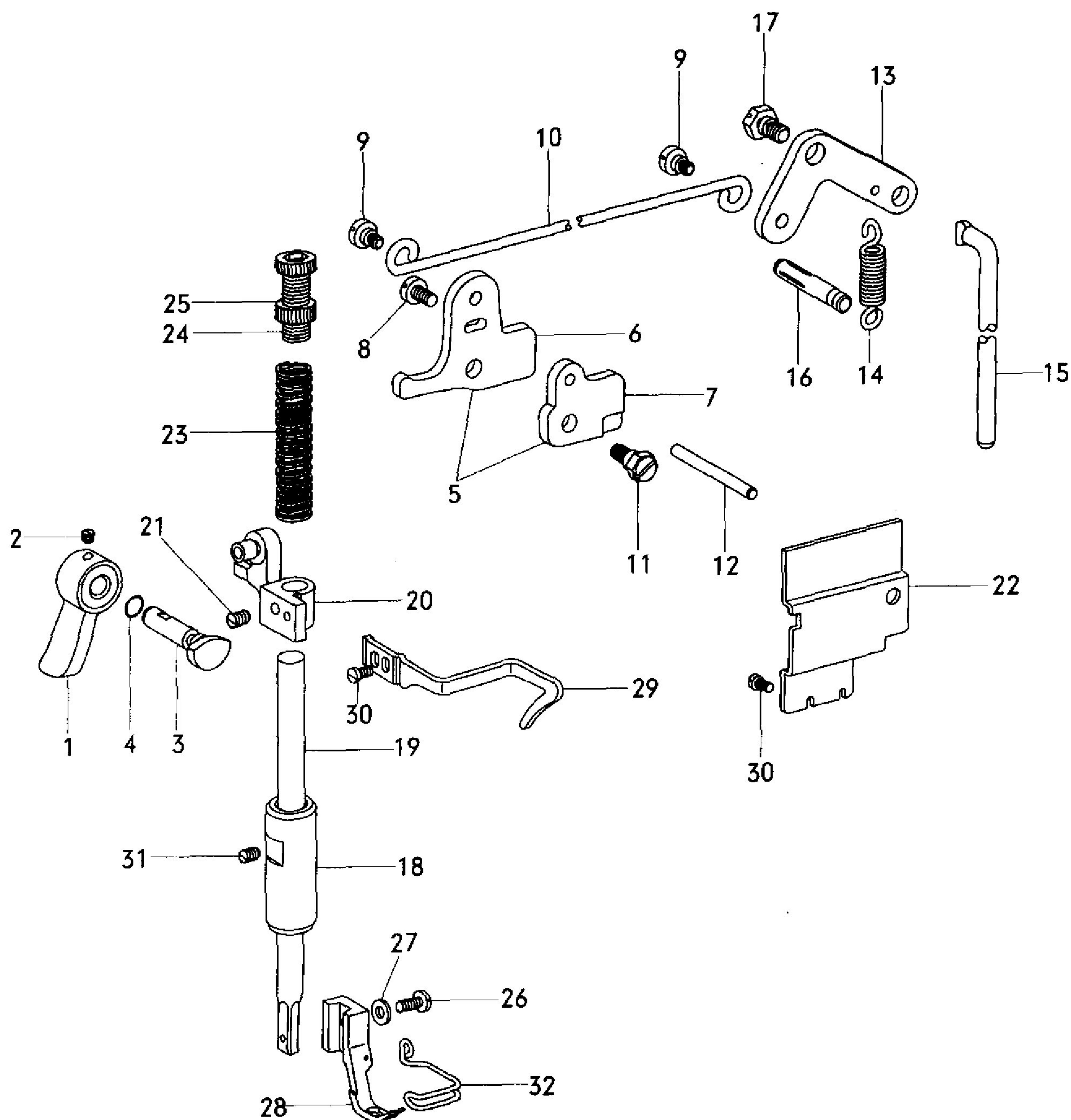
## 4: Feed Mechanism



#### 4: Feed Mechanism

| No. | Part number                 | Name                            | Qt. | Remark                    |
|-----|-----------------------------|---------------------------------|-----|---------------------------|
| 1   | 36T5-001                    | Link pin                        | 1   |                           |
| 2   | 7WF2-012                    | Stitch length bracket           | 1   |                           |
| 3   | 22T6-008D <sub>3</sub>      | Screw                           | 1   |                           |
| 4   | 22T5-010D <sub>4</sub>      | Screw                           | 1   |                           |
| 5   | 4WF2-008                    | Bushing                         | 1   |                           |
| 6   | 22T5-004                    | Shaft for stitch length bracket | 1   |                           |
| 7   | 36T5-003                    | Rubber plug(Φ20)                | 1   |                           |
| 8   | J0.0.40                     | Set screw                       | 1   |                           |
| 9   | 7WF2-009                    | Reverse feed lever crank        | 1   |                           |
| 10  | 7WF2-008A                   | Shaft for block                 | 1   |                           |
| 11  | 22T5-012E <sub>2</sub>      | Spring                          | 1   |                           |
| 12  | 22T5-013                    | Screw                           | 1   |                           |
| 13  | 7WF2-007A                   | Reverse feed lever              | 1   |                           |
| 14  | 22T5-010D <sub>2</sub>      | Pin shaft                       | 1   |                           |
| 15  |                             | O-type ring                     | 2   | O-type ring 8×1.9 GB1235  |
| 16  | 22T5-010D <sub>1</sub>      | Tension screew                  | 1   |                           |
| 17  | 17T5-016                    | Set screw                       | 1   |                           |
| 18  | 17T5-017                    | Screw                           | 1   |                           |
| 19  | 36T5-007D <sub>1</sub>      | Screw bolt for stitch length    | 1   |                           |
| 20  |                             | O-type rubber ring              | 1   | O-type ring 14×2.4 GB1235 |
| 21  | 36T5-007D <sub>2</sub>      | Dial cup                        | 1   |                           |
| 22  | 4WF2-004A                   | Dial face                       | 1   |                           |
| 23  | 36T5-007D <sub>4</sub>      | Screw bushing                   | 1   |                           |
| 24  | 36T5-007D <sub>5</sub>      | Screw                           | 1   |                           |
| 25  | 36T5-012                    | Stop pin                        | 1   |                           |
| 26  | 22T5-009                    | Spring                          | 1   |                           |
| 27  | 36T3-003D <sub>2</sub>      | Screw                           | 2   |                           |
| 28  | 36T5-008E <sub>1</sub>      | Feed cam                        | 1   |                           |
| 29  | 4WF2-009A                   | Feed link                       | 1   |                           |
| 30  | 4WF2-009B                   | Stitch adjusting link           | 1   |                           |
| 31  | 82T2-003C <sub>1a10-1</sub> | Pin                             | 1   |                           |
| 32  | 36T5-008E <sub>4H02</sub>   | Link                            | 2   |                           |
| 33  | 36T5-008E <sub>5</sub>      | Screw                           | 1   |                           |
| 34  | 36T5-008E <sub>4H01</sub>   | Link                            | 2   |                           |
| 35  | 82T2-003C <sub>1a10-2</sub> | Pin for link                    | 1   |                           |
| 36  | 36T5-008E <sub>7</sub>      | Screw                           | 1   |                           |
| 37  | 36T5-008E <sub>8</sub>      | Screw                           | 1   |                           |
| 38  | 36T5-008E <sub>9</sub>      | Link eccentric shaft            | 1   |                           |
| 39  | 36T5-008E <sub>10</sub>     | Stitch lenbgth adjusting crank  | 1   |                           |
| 40  | 5WF1-002                    | Set pin(left)                   | 1   |                           |
| 41  | 22T6-008D <sub>3</sub>      | Screw                           | 2   |                           |
| 42  | 5WF1-001                    | Set pin(right)                  | 1   |                           |
| 43  | 7WF2-005                    | Push lever                      | 1   |                           |
| 44  | 36T5-011                    | Spring                          | 1   |                           |
| 45  | 7WF2-006                    | Pin                             | 1   |                           |

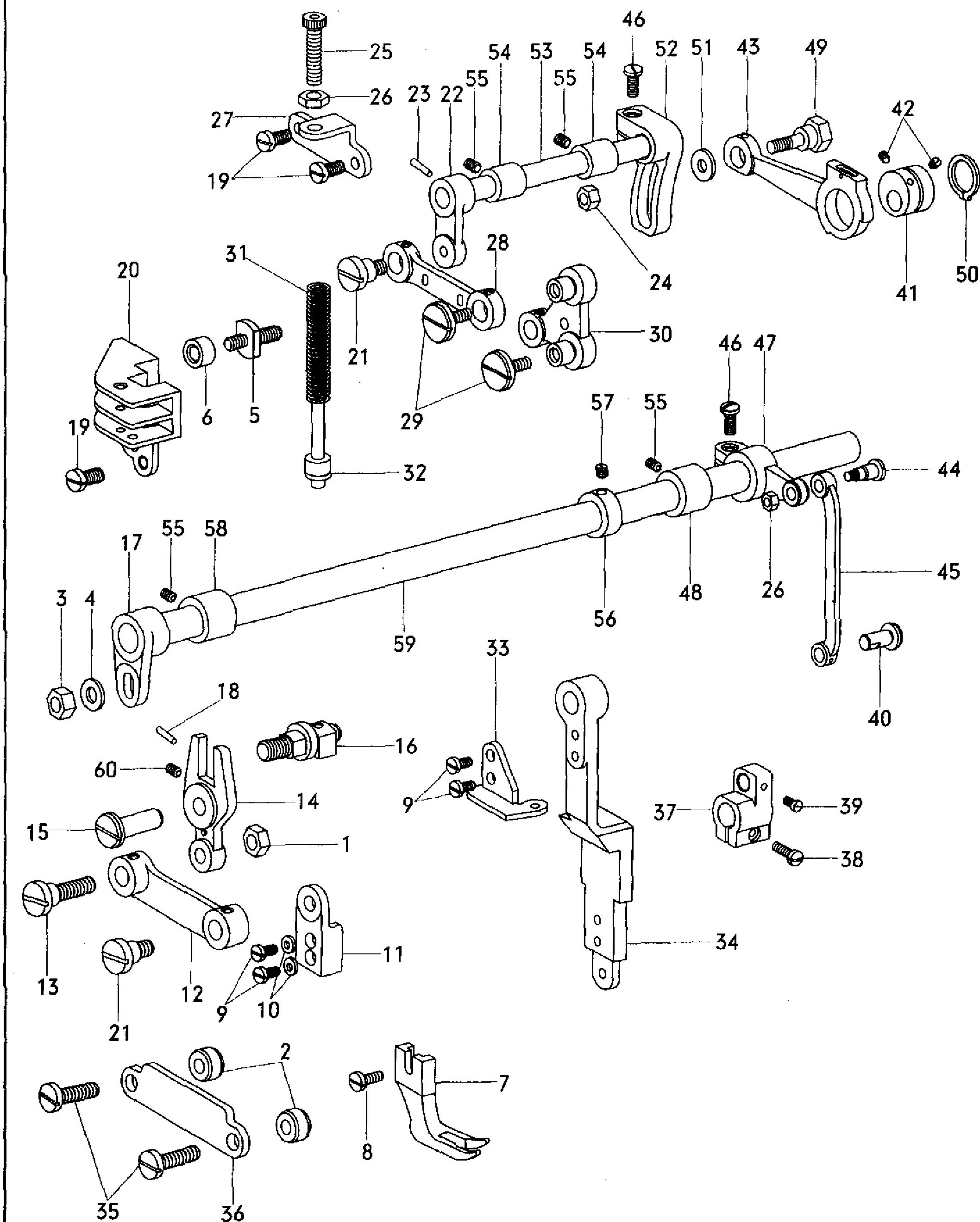
## 5: Presser Foot



## 5: Presser Foot

| No. | Part number             | Name                            | Qt. | Remark                                  |
|-----|-------------------------|---------------------------------|-----|-----------------------------------------|
| 1   | 34T3-304                | Presser foot lift bar           | 1   | O-type ring 8×1.9 GB1235                |
| 2   | 22T7-001A <sub>2</sub>  | Screw                           | 1   |                                         |
| 3   | 1KT4-005                | Presser bar lift cam            | 1   |                                         |
| 4   |                         | Oil seal                        | 1   |                                         |
| 5   | 22T7-004B <sub>1</sub>  | Knee lifter lever(left)complete | 1   |                                         |
| 6   | 22T7-004B <sub>1a</sub> | Lever(left)                     | 1   |                                         |
| 7   | 22T7-004B <sub>1b</sub> | Thread releasing cam            | 1   |                                         |
| 8   | 22T7-004B <sub>1c</sub> | Screw                           | 1   |                                         |
| 9   | 22T7-004B <sub>2</sub>  | Screw                           | 2   |                                         |
| 10  | 22T7-004B <sub>3</sub>  | Knee lifter drawing bar         | 1   |                                         |
| 11  | 22T7-005A               | Screw                           | 1   |                                         |
| 12  | 35T3-305                | Thread releasing lever          | 1   |                                         |
| 13  | 22T7-007C <sub>1</sub>  | Knee lifter lever(right)        | 1   |                                         |
| 14  | 22T7-007C <sub>2</sub>  | Spring                          | 1   |                                         |
| 15  | 4WF3-001                | Connecting rod                  | 1   |                                         |
| 16  | 22T7-008                | Pin                             | 1   |                                         |
| 17  | 22T7-005B               | Screw                           | 1   |                                         |
| 18  | 34T3-305                | Bushing for presser bar         | 1   |                                         |
| 19  | 22T7-010                | Presser bar                     | 1   |                                         |
| 20  | 7WF3-001                | Guide for presser bar           | 1   |                                         |
| 21  | 61-04-01/B308           | Screw                           | 1   |                                         |
| 22  | 7WF4-009                | Oil stop plate                  | 1   |                                         |
| 23  | 20T4-002                | Sping                           | 1   |                                         |
| 24  | 34T3-301                | Screw                           | 1   |                                         |
| 25  | 22T7-014E <sub>2</sub>  | Nut                             | 1   |                                         |
| 26  | 22T7-015                | Screw                           | 1   |                                         |
| 27  |                         | Washer                          | 1   | Washer GB848—85—4                       |
| 28  | 7WF3-003(11WF3-001)     | Presser foot                    | 1   | Part number shown in parentheses is for |
| 29  | 7WF3-002                | Thread guide                    | 1   |                                         |
| 30  | 22T2-004                | Screw                           | 3   |                                         |
| 31  | 22T2-013                | Screw                           | 1   |                                         |
| 32  | 1KT4-003                | Finger guard                    | 1   |                                         |

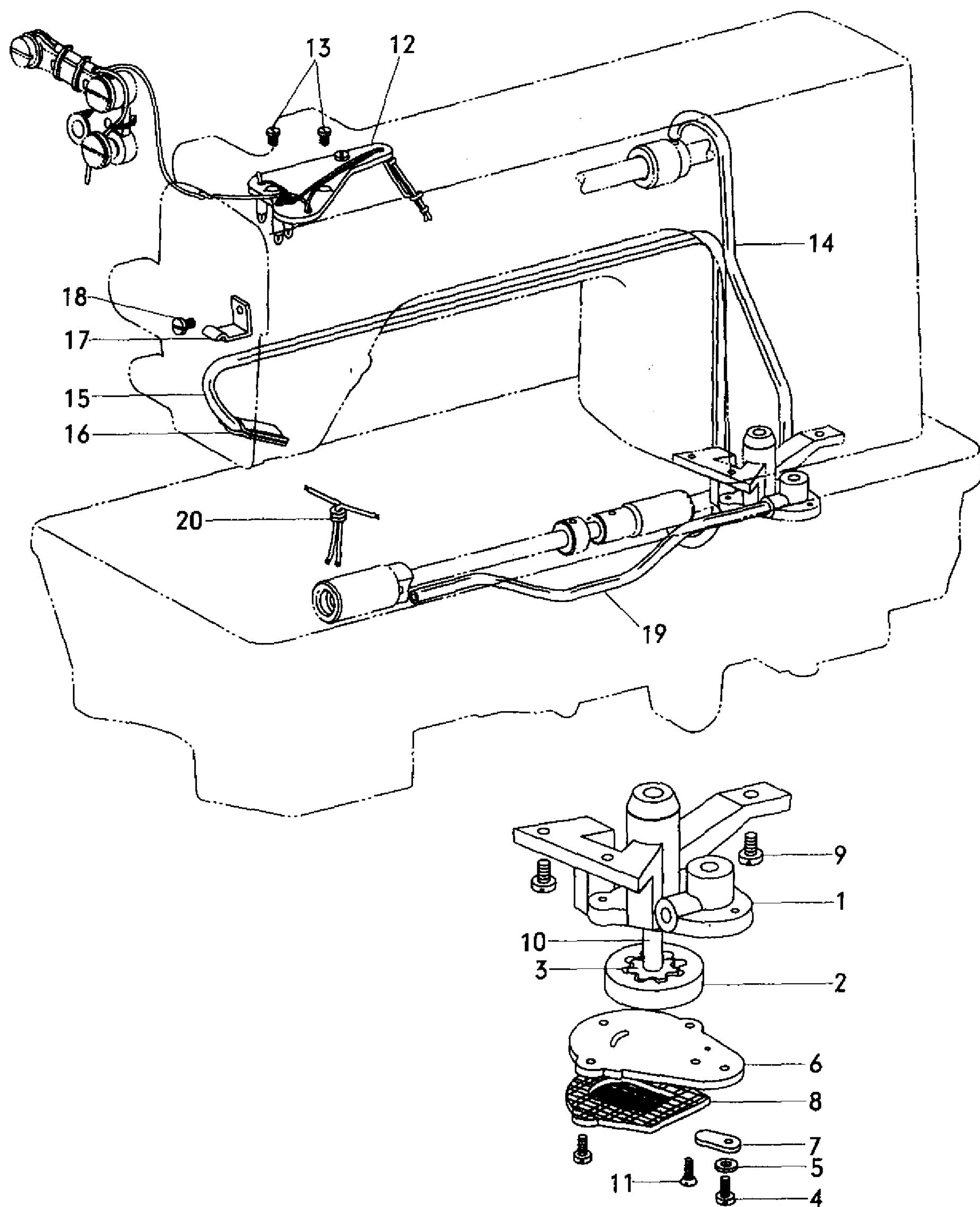
## 6: Upper Feed Parts



## 6: Upper Feed Parts

| No. | Part number            | Name                        | Qt. | Remark                    |
|-----|------------------------|-----------------------------|-----|---------------------------|
| 1   | 7WF5-001               | Nut                         | 1   |                           |
| 2   | 7WF5-002               | Shim                        | 2   |                           |
| 3   | 7WF5-003               | Nut                         | 1   |                           |
| 4   | 35T5-504               | Washer                      | 1   | Washer GB95-85-6          |
| 5   | 7WF5-004               | Guide shaft                 | 1   |                           |
| 6   | 7WF5-005               | Needle of bearing           | 1   |                           |
| 7   | 7WF5-006               | Walking foot                | 1   |                           |
| 8   | 7WF5-007               | Screw                       | 1   |                           |
| 9   | 7WF5-008               | Screw                       | 4   |                           |
| 10  |                        | Washer                      | 2   | Washer GB95-85-4          |
| 11  | 7WF5-009               | Holder for walking foot bar | 1   |                           |
| 12  | 7WF5-010               | Link of walking foot        | 1   |                           |
| 13  | 7WF5-011               | Screw                       | 1   |                           |
| 14  | 7WF5-012               | Fork lever                  | 1   |                           |
| 15  | 7WF5-013               | Pin                         | 1   |                           |
| 16  | 7WF5-014A              | Crank shaft complete        | 1   |                           |
| 17  | 7WF5-016               | Front crank                 | 1   |                           |
| 18  |                        | Pin                         | 1   | Pin GB117-86 A4×24        |
| 19  | 7WF5-017               | Screw                       | 4   |                           |
| 20  | 7WF5-018               | Guide plate                 | 1   |                           |
| 21  | 7WF5-019               | Screw                       | 2   |                           |
| 22  | 7WF5-020               | Crank                       | 1   |                           |
| 23  |                        | Pin                         | 1   | Pin GB117-86 A4×20        |
| 24  |                        | Nut                         | 1   | GB173-86-M6×0.75          |
| 25  | 7WF5-021               | Screw                       | 1   |                           |
| 26  | 7WF5-022               | Nut                         | 2   |                           |
| 27  | 7WF5-023               | Bracket for adjusting screw | 1   |                           |
| 28  | 7WF5-024               | Link                        | 1   |                           |
| 29  | 7WF5-025               | Screw                       | 2   |                           |
| 30  | 7WF5-026               | Presser foot feed crank     | 1   |                           |
| 31  | 7WF5-027               | Spring                      | 1   |                           |
| 32  | 7WF5-028               | Guide pin                   | 1   |                           |
| 33  | 7WF5-029               | Set plate                   | 1   |                           |
| 34  | 7WF5-030               | Walking foot lever          | 1   |                           |
| 35  | 22T6-008D <sub>1</sub> | Screw                       | 2   |                           |
| 36  | 7WF5-031               | Presser plate               | 1   |                           |
| 37  | 5WF4-002               | Feed sheft middle crank     | 1   |                           |
| 38  | J0.0.71                | Screw                       | 1   |                           |
| 39  | 36T5-008E <sub>1</sub> | Pin screw                   | 1   |                           |
| 40  | 5WF4-001               | Connecting pin              | 1   |                           |
| 41  | 7WF5-032               | Eccentric cam               | 1   |                           |
| 42  | 7WF5-033               | Screw                       | 2   |                           |
| 43  | 7WF5-034A              | Link complete               | 1   |                           |
| 44  | 7WF5-037               | Screw                       | 1   |                           |
| 45  | 7WF5-038               | Link                        | 1   |                           |
| 46  | 7WF5-039               | Screw                       | 2   |                           |
| 47  | 7WF5-040               | Rear crank                  | 1   |                           |
| 48  | 7WF5-041               | Rear bushing                | 1   |                           |
| 49  | 7WF5-042               | Screw                       | 1   |                           |
| 50  |                        | Split ring                  | 1   | Retainer ring GB894-86-25 |
| 51  | 7WF5-049               | Washer                      | 1   |                           |
| 52  | 7WF5-043               | Link adjusting crank        | 1   |                           |
| 53  | 7WF5-044               | Presser foot lift shaft     | 1   |                           |
| 54  | 7WF5-045               | Bushing                     | 2   |                           |
| 55  | J0.0.35                | Screw                       | 4   |                           |
| 56  | 22T3-002B <sub>1</sub> | Collar                      | 1   |                           |
| 57  | 22T3-002B <sub>2</sub> | Screw                       | 2   |                           |
| 58  | 7WF5-046               | Front bushing               | 1   |                           |
| 59  | 7WF5-047               | Presser foot swing shaft    | 1   |                           |
| 60  | 7WF5-048               | Screw                       | 1   |                           |

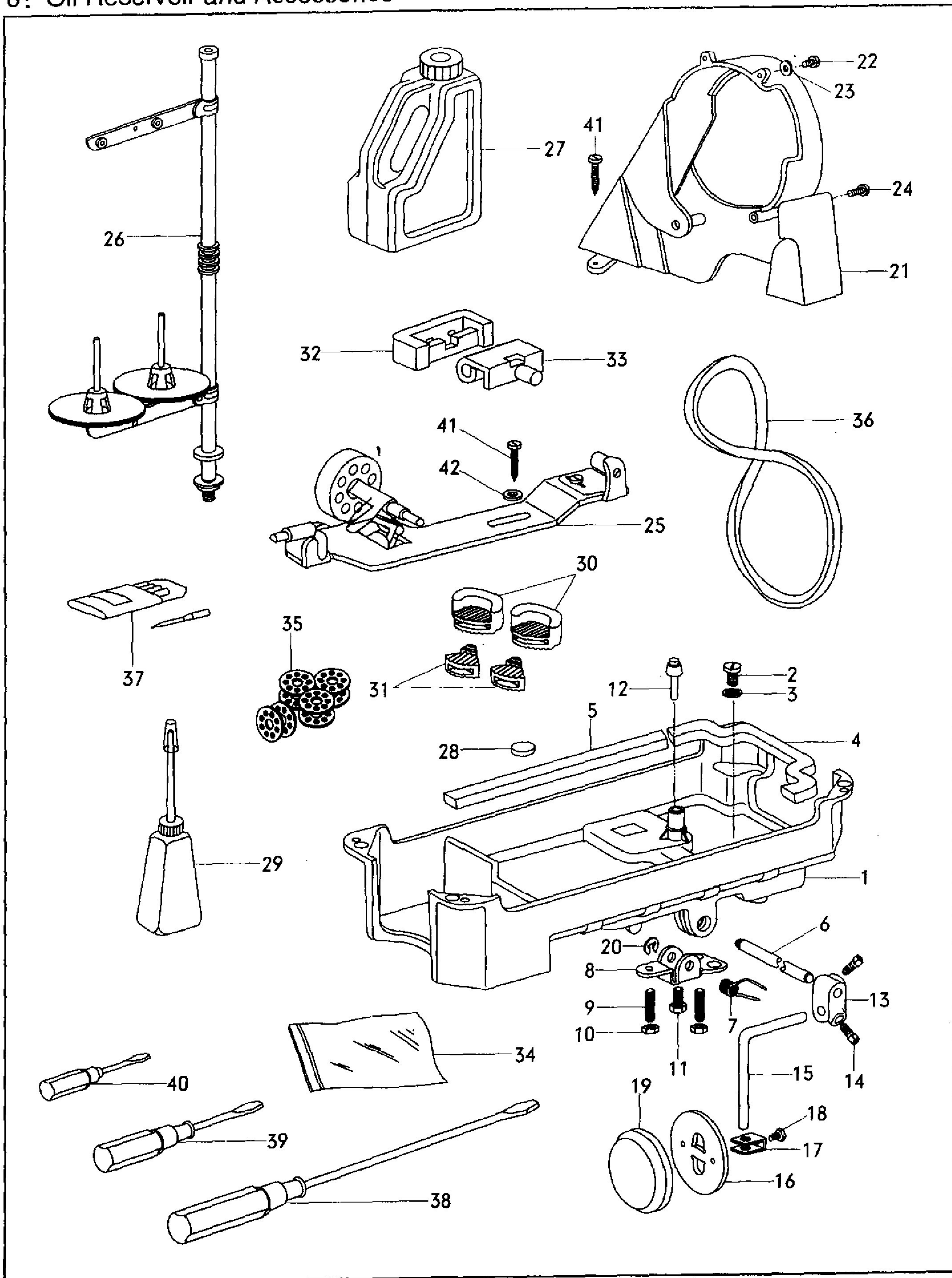
## 7: Oil Pump



## 7: Oil Pump

| No. | Part number | Name                              | Qt. | Remark        |
|-----|-------------|-----------------------------------|-----|---------------|
| 1   | 15WF4-003   | Oil pump                          | 1   | M3×10 GB67—85 |
| 2   | 15WF4-006   | Big gear for oil pump             | 1   |               |
| 3   | 15WF4-007   | small gear for oil pump           | 1   |               |
| 4   |             | Screw                             | 3   |               |
| 5   | 22T8-005    | Washer                            | 1   |               |
| 6   | 15WF4-004   | Cover for oil pump                | 1   |               |
| 7   | 22T8-007    | Adjusting plate for oil pump      | 1   |               |
| 8   | 22T8-008A   | Filter complete                   | 1   |               |
| 9   | 22T8-009    | Screw for oil pump                | 3   |               |
| 10  | 15WF4-005   | Shaft for oil pump                | 1   |               |
| 11  |             | Screw                             | 2   | M3×10GB68—85  |
| 12  | 22T8-001    | Oil wick set plate complete       | 1   |               |
| 13  | 22T8-012    | Screw                             | 2   |               |
| 14  | 22T8-013    | Oil pipe complete for upper shaft | 1   |               |
| 15  | 22T8-014    | Oil return pipe                   | 1   |               |
| 16  | 22T8-015    | Oil felt                          | 1   |               |
| 17  | 22T8-016    | Oil return pipe clamp             | 1   |               |
| 18  | 22T8-004    | Screw                             | 1   |               |
| 19  | 22T8-011B   | Oil pipe complete for lower shaft | 1   |               |

## 8: Oil Reservoir and Accessories



## 2. Oil Reservoir and Accessories

| No. | Part number             | Name                     | Qt.  | Remark               |
|-----|-------------------------|--------------------------|------|----------------------|
| 1   | 4WF5-001                | Oil reservoir            | 1    |                      |
| 2   | 22T9-001A <sub>2</sub>  | Screw                    | 1    |                      |
| 3   | 22T9-001A <sub>3</sub>  | Washer                   | 1    |                      |
| 4   | 22T9-001A <sub>4</sub>  | Gasket(small)            | 1    |                      |
| 5   | 22T9-001A <sub>5</sub>  | Gasket(big)              | 1    |                      |
| 6   | 22T9-001A <sub>6</sub>  | Hinge pin                | 1    |                      |
| 7   | 22T9-001A <sub>7</sub>  | Spring                   | 1    |                      |
| 8   | 22T9-001A <sub>8</sub>  | Knee lifter stop bracket | 1    |                      |
| 9   | 22T9-001A <sub>9</sub>  | Screw                    | 2    |                      |
| 10  | 22T9-001A <sub>10</sub> | Nut                      | 2    |                      |
| 11  | 22T3-007C <sub>2</sub>  | Screw                    | 1    |                      |
| 12  | 22T9-003B <sub>1</sub>  | Knee lifter prop bar     | 1    |                      |
| 13  | 22T9-003B <sub>3</sub>  | Connector                | 1    |                      |
| 14  | 22T9-003B <sub>4</sub>  | Screw                    | 2    |                      |
| 15  | 22T9-003B <sub>2</sub>  | Bent rod                 | 1    |                      |
| 16  | 22T9-003B <sub>5</sub>  | Bell                     | 1    |                      |
| 17  | 22T9-003B <sub>6</sub>  | Bell bracket             | 1    |                      |
| 18  | 22T9-003B <sub>7</sub>  | Screw                    | 1    |                      |
| 19  | 22T9-003B <sub>8</sub>  | Pat                      | 1    |                      |
| 20  |                         | Split stop ring          | 1    | Stop ring 9 GB896-76 |
| 21  |                         | Belt guard complete      | 1    |                      |
| 22  | 1KT6-001                | Screw(small)             | 2    | M4×8 GB67—85         |
| 23  |                         | Washer                   | 2    | GB848—85—4           |
| 24  |                         | Screw(big)               | 2    | M5×12GB67—85         |
| 25  | S14420020               | Thread winder complete   | 1    |                      |
| 26  | GJX-2                   | Spool stand complete     | 1    |                      |
| 27  | 22T9-017                | Oil tank                 | 1    |                      |
| 28  | 22T9-013                | Magnet                   | 1    |                      |
| 29  | 33TF-011                | Oil pot                  | 1    |                      |
| 30  | 22T9-009                | Cushion(big)             | 2    |                      |
| 31  | 22T9-010                | Cushion(small)           | 2    |                      |
| 32  | 33T1-004                | Rubber coat              | 2    |                      |
| 33  | 22T9-007F <sub>2</sub>  | Hinge                    | 2    |                      |
| 34  | 33TF-010                | Parts bag                | 1    |                      |
| 35  | 33T1-027                | Bobbin                   | 5    |                      |
| 36  |                         | V-type belt              | 1    | O-type 1041          |
| 37  | 33TF-015                | Needle                   | 1big | DP×17 23#(Cable)     |
| 38  | 33TF-012                | Screwdriver(big)         | 1    |                      |
| 39  | 33TF-013                | Screwdriver(middle)      | 1    |                      |
| 40  | 33TF-014                | Screwdriver(small)       | 1    |                      |
| 41  | 33TF-017                | Wood screw               | 4    | GB5282-85 ST4.8×19   |
| 42  | 33TF-018                | Washer                   | 2    | GB848-85-6           |







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